

Work Order ID 142357

Monday, March 07, 2016 4:11:19 PM

142357

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Item ID: D5372-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Plug
Start Date: 3/11/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 3/16/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							DAS 14 9-39
130						6	0		16/03/20
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: <u>SH63</u>	0.00							DAS 6 9-39
140						6			MAR 22 2016
Packaging	Memo	0.00							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									MAR 23 2016
QC	Memo	0.02				ML5			
Quality Control									

ML5 MAR 23 2016

Picklist Print

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Work Order ID: 142357

142357

Parent Item: D5372-1

D5372-1

Parent Item Name: Plug

Start Date: 3/11/2016

Required Date: 3/16/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 15-12-09 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINB0.750X1.00 0		Purchased		No			f	11.7400		4.821053			

MDELRINB0 750X1 000

**

Delrin Bar

Location

Loc Qty

Loc Code

MAT

11.74

133027

11.74

4.678 J.R. 2.16-03-14

DART AEROSPACE LTD		Work Order:	142 357
Description: Plug		Part Number:	05372-1
Inspection Dwg: 05372	Rev: A	Page 1 of 1	

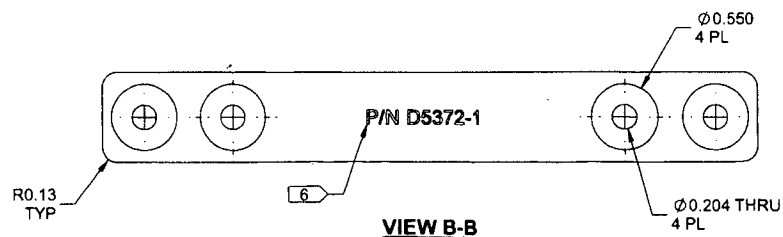
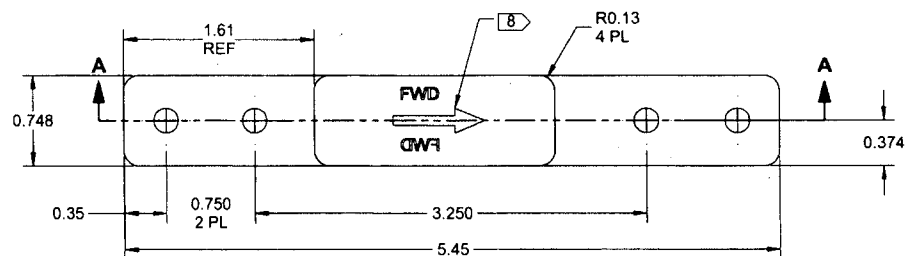
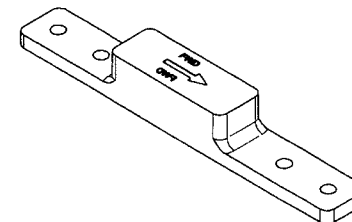
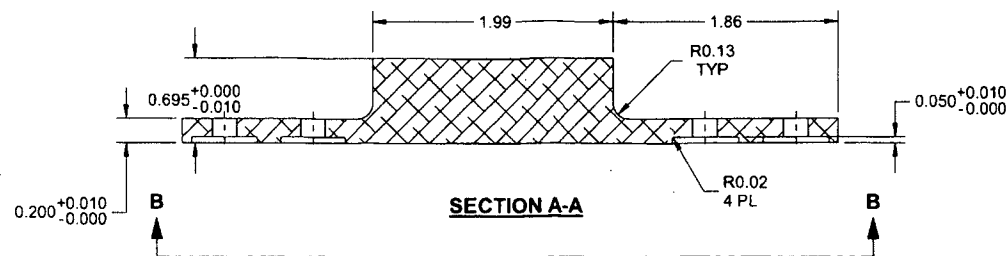
INSPECTION SHEET

[illegible]

Measured by: <i>P</i>	Checked by: <i>14</i>	QC Inspector:
Date: <i>15-03-19</i>	Date: <i>14/03/20</i>	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



D5372-1 PLUG

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3
- 7) WEIGHT: 0.05 lbs
- 8) ENGRAVE "FWD & ARROW" AS SHOWN TO MAX DEPTH OF 0.015 AND MIN RADIUS OF 0.010

16-3-7
142557

RELEASED
2016-01-21
EN 16510

APPROVED

A		NEW ISSUE		RF	15.12.03
REV.		DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR			
DRAWN	RF				
CHECKED	AK	DRAWING NO. D5372		REV. A	SHEET 1 OF 1
MFG. APPR.	JFS	TITLE		SCALE	NTS
APPROVED	HS	CABLE GUARD PLUG			
DE APPR.	DS				
DATE		15.12.03			

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